

SECTION 234200 - AIR PURIFICATION SYSTEM – GENERAL REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK

- A. This section describes the design, performance and installation of an air purification system intended for use as part of another manufacturer's air handling unit or mounted on the duct as shown on the plans, details and equipment schedules.

1.2 REFERENCED CODES & STANDARDS

- A. The following codes and standards are referenced throughout. The edition to be used is that currently enforced by the authority having jurisdiction (AHJ) or in absence of such direction that referenced by the current enforceable IBC code or as indicated by the contract documents, except where specifically referenced by this section of the specifications.
 1. ASHRAE Standards 62 & 52
 2. National Electric Code NFPA 70
 3. UL 867-2007 including ozone chamber test required as of December 21, 2007
 4. UL 2998 Environment – No Ozone Certification
 5. The cold plasma equipment and power supply shall be UL listed.
 6. ASHRAE 62 now requires all electronic air cleaners to be UL 2998 certified as an ozone free device. Products without UL 2998 shall not be acceptable.

1.3 RELATED WORK

- A. Testing, Adjusting and Balancing
- B. Facility Access and Protection
- C. Ductwork
- D. Filters
- E. Water and Refrigerant Piping
- F. Electrical Wiring
- G. Control Wiring

1.4 QUALITY and IP ASSURANCE

- A. Basis of design is Global Plasma Solutions. All other manufacturers requesting prior approval must submit product drawings, specifications and test results specified in section 2.2 at least four weeks prior to bid date.
- B. The Air Purification System shall be a product of an established manufacturer within the USA. Direct Current (DC) Ion modules manufactured outside the USA and assembled in the USA on mounting plates or formed channels shall not be acceptable.
- C. A qualified representative from the manufacturer shall be available to inspect the installation of the air purification system to ensure installation in accordance with manufacturer's recommendation.
- D. Technologies that do not address gas disassociation such as UV Lights, Powered Particulate Filters and/or polarized media filters shall not be considered. Uni-polar ion generators shall not be acceptable. "Plasma" particulate filters shall not be acceptable. Any system containing titanium dioxide (TiO₂), which has been listed by the CDC as a known carcinogen, shall not be acceptable.
- E. Projects designed using ASHRAE Standard 62, IAQ Procedure shall require the manufacturer to provide Indoor Air Quality calculations using the formulas within ASHRAE Standard 62.1-2019 to validate acceptable indoor air quality at the quantity of outside air scheduled with the

technology submitted. The manufacturer shall provide independent test data on a previous installation performed within the last two years and in a similar application, that proves compliance to ASHRAE 62 and the accuracy of the calculations. The data shall be based on the manufacturer's use of the same make and model number as the equipment submitted on this project.

- F. The Air Purification Technology shall have been tested by UL to prove conformance to UL 867-2007 including the ozone chamber testing and peak ozone test for electronic devices. Manufacturers that achieved UL 867 prior to December 21, 2007 and have not been tested in accordance with the newest UL 867 standard with the ozone amendment shall not be acceptable. All manufacturers requesting prior approval shall submit their independent UL 867 test data with ozone results to the engineer for preliminary review and during the submittal process. All manufacturers shall submit a copy with their quotation. Contractors shall not accept any proposal without the proper ozone testing documentation.
- G. The maximum allowable ozone concentration per the UL 2998 chamber test shall be 5 PPB. Manufacturers with ozone output exceeding these ozone values shall not be acceptable.
- H. All manufacturers shall have their product tested to UL 2998 Environmental Standard for confirmation of no ozone with certificate available. The final report shall indicate the ozone levels and high voltage output the device's electrode(s) were operating during the test. Reports that do not include high voltage output during the UL 2998 testing shall not be acceptable.

1.5 SUBMITTALS

- A. Product Data: Submit manufacturer's technical product data for ion generators including:
 - 1. Schedule of plasma generators indicating unit designation, number of each type required for each unit/application.
 - 2. Data sheet for each type of plasma generator, and accessory furnished; indicating construction, sizes, and mounting details.
 - 3. Performance data for each type of plasma device furnished.
 - 4. Indoor Air Quality calculations using the formulas within ASHRAE Standard 62.1-2007 to validate acceptable indoor air quality at the quantity of outside air Scheduled (when projects are designed with outside air reduction).
 - 5. Product drawings detailing all physical, electrical and control requirements.
 - 6. Copy of UL 867 independent ozone test.
 - 7. Copy of UL 2998 conformance certificate.
 - 8. Statement on the manufacturer's letterhead stating that the technology contains no titanium dioxide (TiO₂).
- B. Operating & Maintenance Data: Submit O&M data and recommended spare parts lists.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver in factory fabricated shipping containers. Identify on outside of container type of product and location to be installed. Avoid crushing or bending.
- B. Store in original cartons and protect from weather and construction work traffic.
- C. Store indoors and in accordance with the manufacturers' recommendation for storage.

1.7 WARRANTY

- A. Equipment shall be warranted by the manufacturer against defects in material and workmanship for a period of eighteen months after shipment or twelve months from owner acceptance, whichever occurs first. Labor to replace equipment under warranty shall be provided by the owner or installing contractor.

PART 2 - PRODUCTS

2.1 GENERAL

- A. The air purification system(s) shall be of the size, type, arrangement and capacity indicated and required by the unit furnished and shall be of the manufacturer specified.
- B. Basis of Design: Global Plasma Solutions
- C. All other Suppliers of comparable products requesting prior approval shall:
 - 1. Submit for prior approval four weeks in advance in accordance with the requirements of Section 15010.
 - 2. In addition, manufacturers submitting for prior approval for Bi-Polar Ionization must as part of the prior approval request provide their ASHRAE 62.1-2019 calculations that prove conformance to the ASHRAE Standard with the reduction of outside air to the scheduled values. A letter on the manufacturer's letterhead requesting prior approval must accompany the request for prior approval stating their calculations are ASHRAE compliant. A third party validation study performed on a previous installation of the same application using the same make and model equipment shall also be included.
 - 3. Submit independent test data from UL showing ozone levels produced during the UL 867 ozone chamber test. Manufacturers without this test data shall not be acceptable.
 - 4. Submit UL 2998 Environmental Claim Certificate proving no ozone output.
 - 5. Submit pathogen testing per section 2.2.
 - 6. Submit at least two other end user references in the same application with contact phone number, email, equipment used and application for the equipment at that facility. Manufacturers not having the above references in similar applications using the same equipment models as proposed on the current project shall not be acceptable.
 - 7. Ionization bars manufactured using DC output ionization modules shall not be permitted due to corrosion, ion short-circuiting, and intermittent coil coverage and shock hazard.
 - 8. Ionization bars manufactured using ion modules not having epoxy coating all circuit boards and internal components shall not be acceptable.
 - 9. Manufacturers submitting as an alternate shall include their DO-160 test results.
 - 10. It is the responsibility of any alternate manufacturer and mechanical contractor proposing an alternate to the basis of design to confirm any proposed substituted product does not infringe on the intellectual property of the basis of design. The engineer and owner recognize the basis of design holds multiple patents and multiple patents are pending.

2.2 BI-POLAR IONIZATION DESIGN & PERFORMANCE CRITERIA

- A. Each piece of air handling equipment, so designated on the plans, details, equipment schedules and/or specifications shall contain a Plasma Generator with Bi-polar Ionization output as described here within.
- B. The Bi-polar Ionization system shall be capable of:
 - 1. Effectively killing microorganisms downstream of the bi-polar ionization equipment (mold, bacteria, virus, etc.).
 - 2. Controlling gas phase contaminants generated from human occupants, building structure, furnishings and outside air contaminants.
 - 3. Capable of reducing static space charges.
 - 4. Effectively reducing space particle counts.
 - 5. When mounted to the air entering side of a cooling coil, keep the cooling coil free from pathogen and mold growth.
 - 6. All manufacturers shall provide documentation by an independent NELEC accredited laboratory that proves the product has minimum kill rates for the following pathogens given the allotted time and in a space condition:

- A. MRSA - >96% in 30 minutes or less
- B. E.coli - > 99% in 15 minutes or less
- C. TB - > 69% in 60 minutes or less
- D. C. diff - >86% in 30 minutes or less
- E. Noro Virus -> 93.5% in 30 minutes or less
- F. Legionella -> 99.7% in 30 minutes or less

Manufacturers not providing the equivalent space kill rates shall not be acceptable. All manufactures requesting prior approval shall provide to the engineer independent test data from a NELAP accredited independent lab confirming kill rates and time meeting the minimum requirements stated in section 2.2 B, points 6A, 6B and 6C. Products tested only on Petri dishes to prove kill rates shall not be acceptable. Products being sold under different trade names than those tested shall not be acceptable.

- 7. Capable of modular field assembly in six inch (150mm) sections.
- C. The bi-polar ionization system shall operate in a manner such that equal amounts of positive and negative ions are produced. Uni-polar ion devices shall not be acceptable. Ionizers with positive and negative output (DC type) shall not be acceptable. All ionizers provided shall be AC type ionizers with one electrode pulsing between positive and negative.
- 1. Air exchange rates may vary through the full operating range of a constant Volume or VAV system. The quantity of air exchange shall not be increased due to requirements of the air purification system.
 - 2. Velocity Profile: The air purification device shall not have maximum velocity profile.
 - a. Humidity: Plasma Generators shall not require preheat protection when the relative humidity of the entering air exceeds 85%. Relative humidity from 0 - 100%, condensing, shall not cause damage, deterioration or dangerous conditions within the air purification system. Air purification system shall be capable of wash down duty.
- D. Equipment Requirements:
- 1. Electrode Specifications (Bi-polar Ionization):
 - a. Each alternating current (AC) Ionization Bar with Bi-polar Ionization output shall include a minimum of eighteen carbon fiber cluster ion needles per foot of coil face width shall be provided. The entire cooling coil width shall have equal distribution of ionization across the face. Systems without ion needles at least 0.50" (12.5mm) apart shall not be acceptable. The plasma electrode shall require no more than 1.0" (25mm) in the direction of airflow for mounting. All hardware required for mounting shall be provided by the air purification manufacturer except self-tapping screws for the power supply. Bi-polar ionization tubes manufactured of glass and steel mesh shall not be acceptable due to replacement requirements, maintenance, and performance output reduction over time, ozone production and corrosion.
 - b. Electrodes shall be provided in 6.0" (150mm) increments, epoxy filled for an IP55 rating and utilizing brass connection hardware that is recessed into the connection joint once fully engaged and assembled.
 - c. Electrodes shall be energized when the main unit disconnect is turned on.
 - d. The ionization output shall be a minimum of 60 million ions/cc per inch of cooling coil width as measured 1 inch from the cold plasma needles.
 - e. Ionization bars shall be provided with magnet mounting kits to prevent penetration into cooling coils.
 - f. Ionization bars shall be constructed of UL 94VO and UL746C composite material.
 - g. If the ionization bars are mounted immediately downstream from a humidifier, protective rain covers shall be provided over the ionization bars by the installing

contractor. The design of the cover shall be confirmed with the ionization manufacturer prior to installation.

E. Air Handler Mounted Units:

1. Where so indicated on the plans and/or schedules Plasma Generator(s) shall be supplied and installed. The mechanical contractor shall mount the Plasma Generator and wire it to the remote mount power supply using the cables provided by the air purification manufacturer. A 24VAC, 115VAC or 208-230VAC circuit shall be provided to the plasma generator power supply panel. No more than 15 watts shall be required per power supply. Each power supply shall be capable of powering up to 6 ionization bars or a total of 50 linear feet of bar(s). Each plasma generator shall be designed with fiberglass housing, liquid tight flexible conduit and a high voltage quick connector.

a. Where the ionization bars are mounted downstream of steam humidifiers, the air handler manufacturer shall provide an angled hat section that will cover the ionization bars and deflect any direct condensation towards the floor and off the bars.

G. Plasma Requirements:

1. Plasma Generators with Bi-polar ionization output shall be capable of controlling gas phase contaminants and shall be provided for all equipment listed above.

a. The Bi-polar ionization system shall consist of Bi-Polar Plasma Generator and power supply. The Bi-polar system shall be installed where indicated on the plans or specified to be installed. The device shall be capable of being powered by 24VAC, 115VAC or 208-230VAC without the use of an external transformer. Ionization systems requiring isolation transformers shall not be acceptable.

b. Ionization Output: The ionization output shall be controlled such that an equal number of positive and negative ions are produced (AC Ionizers only are acceptable). Imbalanced levels shall not be acceptable.

c. Ionization output from each bar shall be a minimum of 120 million ions/cc per inch of bar when tested at 1" from the ionization bar. Bars with needles spaced further apart than 0.5" shall not be acceptable.

d. Each plasma electrode shall be made from an all fiberglass composite, UL 94V0 and UL 746C rated material for prevention of corrosion and electrical insulation.

2. Ozone Generation:

a. The operation of the electrodes or Bi-polar ionization units shall conform to UL 2998 as tested by UL proving no ozone output.

H. Electrical Requirements:

1. Wiring, conduit and junction boxes shall be installed within housing plenums in accordance with NEC NFPA 70. Plasma Generator shall accept an electrical service of 24VAC, 115 VAC or 208-230VAC, 1 phase, 50/60 Hz. The contractor shall coordinate electrical requirements with air purification manufacturer during submittals.

I. Control Requirements:

1. All Plasma Generators shall have internal short circuit protection, overload protection, and automatic fault reset. Systems requiring fuses shall not be acceptable.

2. The Plasma Generator power supply shall have internal circuitry to sense the ionization output and provide dry contact alarm status to the BMS as well as a local "Plasma On" indication light.

3. If scheduled, the ionization system shall be provided with a stand-alone, independent ion sensor designed for duct mounting to the ionization bar to monitor the ion output and report to the BAS system that the ion device is working properly. Ion systems provided without an independent ion sensor, shall not be permitted. The control voltage to power the ion sensor shall be 24VAC to 260VAC and draw no more than 150mA of current. The sensor shall provide at minimum, dry contact status to the BAS and optionally a

BacNet or Lonworks interface as specified on the control drawings. If scheduled, manufacturers not providing a stand-alone ion sensor shall not be acceptable.

4. The installing contractor shall mount and wire the Plasma device within the air handling unit specified or as shown on the plans. The contractor shall follow all manufacturer IOM instructions during installation.
5. An optional fiberglass NEMA 4X panel with Plasma On/Off Indicator Light (interfaced with stand-alone ionization detector), Ionization Output On/Off Indicator Light and an On/Off Illuminated Switch shall be provided to house the power supply, if noted on the schedule.

PART 3 - EXECUTION

3.1 GENERAL

- A. The Contractor shall be responsible for maintaining all air systems until the owner accepts the building (Owner Acceptance).

3.2 ASSEMBLY & ERECTION: PLASMA GENERATOR

- A. All equipment shall be assembled and installed in a workman like manner to the satisfaction of the owner, architect, and engineer.
- B. Any material damaged by handling, water or moisture shall be replaced, by the mechanical contractor, at no cost to the owner.
- C. All equipment shall be protected from dust and damage on a daily basis throughout construction.

3.3 TESTING

- A. Provide the manufacturers recommended electrical tests.

3.4 COMMISSIONING & TRAINING

- A. A manufacturer's authorized representative shall provide start-up supervision and training of owner's personnel in the proper operation and maintenance of all equipment.

END OF SECTION 234200

SECTION 234201 - AIR PURIFICATION SYSTEM – AIR HANDLERS & PACKAGE UNITS

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK

- A. This section describes the design, performance and installation of an air purification system intended for use as part of another manufacturer's air handling unit or mounted on the duct as shown on the plans, details and equipment schedules.

1.2 REFERENCED CODES & STANDARDS

- A. The following codes and standards are referenced through out. The edition to be used is that currently enforced by the authority having jurisdiction (AHJ) or in absence of such direction that referenced by the current enforceable IBC code or as indicated by the contract documents, except where specifically referenced by this section of the specifications.
 1. ASHRAE Standards 62 & 52
 2. National Electric Code NFPA 70
 3. UL 867 including ozone chamber test required as of December 21, 2007

1.3 RELATED WORK

- A. Testing, Adjusting and Balancing
- B. Facility Access and Protection
- C. Ductwork
- D. Filters
- E. Water and Refrigerant Piping
- F. Electrical Wiring
- G. Control Wiring

1.4 QUALITY & IP ASSURANCE

- A. Basis of design is Global Plasma Solutions. American Ion shall be considered equal subject to meeting all specifications herein. All other manufacturers requesting prior approval must submit product drawings, specifications and test results specified in section 2.2 at least four weeks prior to bid date.
- B. The Air Purification System shall be a product of an established manufacturer within the USA.
- C. A qualified representative from the manufacturer shall be available to inspect the installation of the air purification system to ensure installation in accordance with manufacturer's recommendation.
- D. Technologies that do not address gas disassociation such as UV Lights, Powered Particulate Filters and/or polarized media filters shall not be considered. Uni-polar ion generators shall not be acceptable. "Plasma" particulate filters shall not be acceptable.
- E. Projects designed using ASHRAE Standard 62, IAQ Procedure shall require the manufacturer to provide Indoor Air Quality calculations using the formulas within ASHRAE Standard 62.1-2007 to validate acceptable indoor air quality at the quantity of outside air scheduled with the technology submitted. The manufacturer shall provide independent test data on a previous installation performed within the last two years and in a similar application, that proves compliance to ASHRAE 62 and the accuracy of the calculations.
- F. The Air Purification System shall have been tested by UL or Intertek/ETL to prove conformance to UL 867-2007 including the ozone chamber testing and peak ozone test for electronic devices. Manufacturers that achieved UL 867 prior to December 21, 2007 and have not been tested in accordance with the newest UL 867 standard with the ozone amendment shall not be acceptable. All manufacturers shall submit their independent UL

867 test data with ozone results to the engineer during the submittal process. All manufacturers shall submit a copy with their quotation. Contractors shall not accept any proposal without the proper ozone testing documentation.

- G. The maximum allowable ozone concentration per the UL 867-2007 chamber test shall be 0.007 PPM. The maximum peak ozone concentration per the UL 867-2007 peak test as measured 2 inches away from the electronic air cleaner's output shall be no more than 0.0042 PPM. Manufacturers with ozone output exceeding these ozone values shall not be acceptable.

1.5 SUBMITTALS

- A. Product Data: Submit manufacturer's technical product data for ion generators including:
 - 1. Schedule of plasma generators indicating unit designation, number of each type required for each unit/application.
 - 2. Data sheet for each type of plasma generator, and accessory furnished; indicating construction, sizes, and mounting details.
 - 3. Performance data for each type of plasma device furnished.
 - 4. Indoor Air Quality calculations using the formulas within ASHRAE Standard 62.1-2007 to validate acceptable indoor air quality at the quantity of outside air scheduled (when projects are designed with outside air reduction).
 - 5. Product drawings detailing all physical, electrical and control requirements.
 - 6. Copy of UL 867 independent ozone test.
- B. Operating & Maintenance Data: Submit O&M data and recommended spare parts lists.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver in factory fabricated shipping containers. Identify on outside of container type of product and location to be installed. Avoid crushing or bending.
- B. Store in original cartons and protect from weather and construction work traffic.
- C. Store indoors and in accordance with the manufacturers' recommendation for storage.

1.7 WARRANTY

- A. Equipment shall be warranted by the manufacturer against defects in material and workmanship for a period of eighteen months after shipment or twelve months from owner acceptance, whichever occurs first. Labor to replace equipment under warranty shall be provided by the owner or installing contractor.

PART 2 - PRODUCTS

2.1 GENERAL

- A. The air purification system(s) shall be of the size, type, arrangement and capacity indicated and required by the unit furnished and shall be of the manufacturer specified.
- B. Basis of Design: Global Plasma Solutions
- C. All other Suppliers of comparable products requesting prior approval shall:
 - 1. Submit for prior approval in accordance with the requirements of Section 15010.
 - 2. In addition, manufacturers submitting for prior approval for Bi-Polar Ionization must as part of the prior approval request provide their ASHRAE 62.1-2007 calculations that prove conformance to the ASHRAE Standard with the reduction of outside air to the scheduled values. A letter on the manufacturer's letterhead requesting prior approval must accompany the request for prior approval stating their calculations are ASHRAE compliant. A third party validation study performed on a previous installation of the same application shall also be included.

3. Submit independent test data from ETL or UL showing ozone levels produced during the UL 867 ozone chamber test. Manufacturers without this test data shall not be acceptable.

2.2 BI-POLAR IONIZATION DESIGN & PERFORMANCE CRITERIA

- A. Each piece of air handling equipment, so designated on the plans, details, equipment schedules and/or specifications shall contain a Plasma Generator with Bi-polar Ionization output as described here within.
- B. The Bi-polar Ionization system shall be capable of:
 1. Effectively killing microorganisms downstream of the bi-polar ionization equipment (mold, bacteria, virus, etc.).
 2. Controlling gas phase contaminants generated from human occupants, building structure and furnishings.
 3. Capable of reducing static space charges.
 4. Increasing the interior ion levels, both positive and negative, to a minimum of 800 ions/cm³ measured 5 feet from the floor.
 5. Self-cleaning requiring no maintenance or replacement parts.
 6. Producing a minimum of 200M ions/cc.
- C. The bi-polar ionization system shall operate in a manner such that equal amounts of positive and negative ions are produced. Uni-polar ion devices shall not be acceptable.
 1. Air exchange rates may vary through the full operating range of a constant volume or VAV system. The quantity of air exchange shall not be increased due to requirements of the air purification system.
 2. Velocity Profile: The air purification device shall not have maximum velocity profile.
- D. Humidity: Plasma Generators shall not require preheat protection when the relative humidity of the entering air exceeds 85%. Relative humidity from 0 - 100%, condensing, shall not cause damage, deterioration or dangerous conditions within the air purification system. Air purification system shall be capable of wash down duty.
- E. Equipment Requirements:
 1. Electrode Specifications (Bi-polar Ionization):
 - a. Each Plasma Generator with Bi-polar Ionization output shall include the required number of electrodes and power generators sized to the air handling equipment capacity. A minimum of one electrode pair per 4,800 CFM of air flow shall be provided. Bi-polar ionization tubes manufactured of glass and steel mesh shall not be acceptable due to replacement requirements, maintenance, performance output reduction over time, ozone production and corrosion.
 - b. Electrodes shall be energized when the main unit disconnect is turned on and the fan is operating. Electrodes shall be made from carbon fiber to prevent oxidation over time. Internal circuitry shall be provided to sense air flow across the electrode output. Ionization systems requiring the use of a mechanical air pressure switch to cycle the electrodes only when the fan is operating shall not be acceptable due to high failure rates and pressure sensitivity.
 - c. Electrode pair shall provide a minimum of 200 million ions per cubic centimeter as measured at 2 inches, both positive and negative ions, in equal quantities. Devices providing less than 200 million ions/cc per electrode pair shall not be acceptable.
 - d. Each Plasma Generator shall be provided with a self-cleaning system that is field programmable to change the number of days between the cleaning cycle. Systems without a no-maintenance, self-cleaning system shall not be acceptable.
 - e. Each electrode pair shall be designed with a banana style plug such that it can be field replaced if necessary.

- f. Each Plasma Generator shall be provided with an inline on/off switch, universal voltage input (24VAC to 240VAC or DC), magnets for mounting to the fan inlet, replaceable carbon fiber emitters and a programmable self-cleaning system.

F. Air Handler & Plenum Mounted Units (non-ductless mini-split units):

1. Where so indicated on the plans and/or schedules Plasma Generator(s) shall be supplied and installed. The mechanical contractor shall mount the Plasma Generator and wire it to the AHU control power (24VAC) as instructed by the Air Purification Manufacturer's instructions or line voltage subject to power available. Each unit shall be designed with a molded casing, self-cleaning system, self-cleaning test button, power status LED and dry contacts to prove ion output is operating properly. The dry contacts shall close to prove the ion generator is working properly and may be daisy chained in series such that only one dry contact per AHU is required to interface to the BAS or the optional DDC controller. Dry contacts proving power has been applied in lieu of the ion output is actually operating, are not acceptable. Manufacturers providing multiple ion modules that have alarm status wired in parallel, and not in series, shall not be acceptable.

G. Ionization Requirements:

1. Plasma Generators with Bi-polar ionization output shall be capable of controlling gas phase contaminants and shall be provided for all equipment listed above.
 - a. The Bi-polar ionization system shall consist of Bi-Polar Plasma Generator and integral power supply. The Bi-polar system shall be installed where indicated on the plans or specified to be installed. The device shall be capable of being powered by 24VAC to 240VAC without the use of an external transformer. Ionization systems requiring isolation transformers shall not be acceptable.
 - b. Ionization Output: The ionization output shall be controlled such that an equal number of positive and negative ions are produced. Imbalanced levels shall not be acceptable.
 - c. Ionization output from each electrode shall be a minimum of 200 million ions/cc when tested at 2" from the ionization generator.
 - d. All manufacturers shall provide documentation by an independent NELAC accredited laboratory that proves the product has minimum kill rates for the following pathogens given the allotted time and in a space condition:
 - A. MRSA - >96% in 30 minutes or less
 - B. E.coli - > 99% in 15 minutes or less
 - C. TB - > 69% in 60 minutes or less
 - D. C. diff - >86% in 30 minutes or lessManufacturers not providing the equivalent space kill rates shall not be acceptable. All manufactures requesting prior approval shall provide to the engineer independent test data from a NELEC accredited independent lab confirming kill rates and time meeting the minimum requirements stated in section 2.2 B, points 6A, 6B and 6C. Products tested only on Petri dishes to prove kill rates shall not be acceptable.
2. Ozone Generation:
 - a. The operation of the electrodes or Bi-polar ionization units shall conform to UL 867-2007 with respect to ozone generation. There shall be no ozone generation during any operating condition, with or without airflow.

J. Electrical Requirements:

3. Wiring, conduit and junction boxes shall be installed within housing plenums in accordance with NEC NFPA 70. Plasma Generator shall accept an

electrical service of 24VAC to 240VAC, universal 2 wire input, 1 phase, 50/60 Hz. The contractor shall coordinate electrical requirements with air purification manufacturer during submittals.

- K. Control Requirements:
4. All Plasma Generators shall have internal short circuit protection, overload protection, and automatic fault reset circuit breakers. Systems with manual fuses shall not be allowed.
 5. Integral airflow sensing shall modulate the Plasma output as the airflow varies or stops. A mechanical airflow switch shall not be acceptable as a means to activate the Plasma device due to high failure rates and possible pressure reversal.
 6. The installing contractor shall mount and wire the Plasma device within the air handling unit specified or as shown on the plans. The contractor shall follow all manufacturer IOM instructions during installation.
 7. All Plasma devices shall have a means to interface with the BAS system. Dry contacts shall be provided to prove there are ions being produced. Systems providing indication that power is applied to the Plasma device, but not directly sensing the power at the ion output, shall not be acceptable.

PART 3 - EXECUTION

3.1 GENERAL

- A. The Contractor shall be responsible for maintaining all air systems until the owner accepts the building (Owner Acceptance).

3.2 ASSEMBLY & ERECTION: PLASMA GENERATOR WITH BI-POLAR IONIZATION

- A. All equipment shall be assembled and installed in a workman like manner to the satisfaction of the owner, architect, and engineer.
- B. Any material damaged by handling, water or moisture shall be replaced, by the mechanical contractor, at no cost to the owner.
- C. All equipment shall be protected from dust and damage on a daily basis throughout construction.

3.3 TESTING

- A. Provide the manufacturers recommended electrical tests.

3.4 COMMISSIONING & TRAINING

- A. A manufacturer's authorized representative shall provide start-up supervision and training of owner's personnel in the proper operation and maintenance of all equipment.

END OF SECTION 234201